



Synthesis and crystal structure of the high-pressure iron borate α -FeB₂O₄

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ABSTRACT

The high-pressure iron borate α -FeB₂O₄ was synthesized under high-pressure and high-temperature conditions in a Walker-type multianvil apparatus at 7.5 GPa and 1100 °C. The monoclinic iron borate crystallizes with eight formula units in the space group *P*2₁/*c* with the lattice parameters *a* = 715.2(2), *b* = 744.5(2), *c* = 862.3(2) pm, and β = 94.71(3)°. The compound is built up exclusively from corner-sharing BO₄-tetrahedra, isotypic to the monoclinic phases β -SrGa₂O₄, CaAl₂O₄-II, and CaGa₂O₄. Additionally, the structure is closely related to the orthorhombic compound BaFe₂O₄. The structure consists of layers of six-membered rings, which are interconnected to a three-dimensional network. The iron cations are coordinated by six and seven oxygen atoms. Next to synthesis and crystal structure of the new high-pressure borate, structural coherences to other structure types are discussed.

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1. Introduction

Recent studies in high-pressure/high-temperature chemistry of borates revealed a large variety of new polymorphs like β -MB₄O₇ (*M* = Mn [1], Ni [1], Cu [1], Zn [2], Ca [3], Hg [4]), the rare-earth meta-oxoborates δ -RE(BO₂)₃ (*RE* = La, Ce) [5,6], as well as a new non-centrosymmetric modification δ -BiB₃O₆ of the well-characterized nonlinear optical material bismuth triborate [7]. Furthermore, a couple of new compositions could be realized in the compounds β -SnB₄O₇ [8], Pr₄B₁₀O₂₁ [9], and CdB₂O₄ [10]. The borates RE₄B₆O₁₅ (*RE* = Dy, Ho) [11–13], α -RE₂B₄O₉ (*RE* = Sm–Ho) [14–16], and the recently found HP-NiB₂O₄ [17] showed the interesting structural motif of edge-sharing BO₄-tetrahedra and new compositions. In the last years, the transition metal borates came into the focus of our research activities, e.g. iron borates.

Under ambient-pressure conditions, five compositions are known in the system Fe–B–O, namely Fe^{II}Fe^{III}(BO₃)O (*Pm**cn*: Warwickite-structure [18,19], *P*2₁/*c*: distorted Warwickite-structure [18,20]), Fe^{II}Fe^{III}(BO₃)₂ (Ludwigite [20,21], Vonsenite [22,23], Hulsite [24]), Fe^{II}Fe^{III}(BO₄)₂ (Norbergite-structure) [25,26], FeBO₃ [27], and FeB₄O₇ [28,29]. Fe^{II}Fe^{III}(BO₄)₂ consists of isolated BO₄-tetrahedra and, like Fe^{II}Fe^{III}(BO₃)O and Fe^{II}Fe^{III}(BO₃)₂, of isolated oxygen-atoms. In FeB₄O₇, both trigonal planar and tetrahedral building blocks can be found. All other compounds (FeBO₃, the polymorphic phases of Fe^{III}Fe^{II}(BO₃)O, and Fe^{II}Fe^{III}(BO₃)₂) are exclusively built up from trigonal planar BO₃-groups. In this sense, the application of high-pressure conditions

to borates with BO₃-groups could lead to new iron borates, exhibiting an increased portion of BO₄-tetrahedra due to the pressure coordination rule [30]. E.g., in FeBO₃, an isostructural first-order phase transition under high-pressure conditions (diamond anvil cell; *p* = 53 ± 2 GPa), described in the same space group, is referred [31,32].

In this publication, we report the synthesis and structural details of the new high-pressure iron borate α -FeB₂O₄.

2. Experimental section

The new high-pressure phase α -FeB₂O₄ was prepared via a high-temperature/high-pressure synthesis, starting from the binary oxides Fe₂O₃ and B₂O₃.

A mixture of Fe₂O₃ (Sigma-Aldrich Chemie GmbH, Munich, Germany, 99.9%) and B₂O₃ (Strem Chemicals, Newburyport, USA, >99.9%) at a ratio of 1:1 was ground up and filled into a boron nitride crucible (Henze BNP GmbH, HeBoSint[®] S10, Kempten, Germany). This crucible was placed into the center of an 18/11 - assembly, which was compressed by eight tungsten carbide cubes (TSM-10 Ceratizit, Reutte, Austria). The details of preparing the assembly can be looked up in Refs. [33–37]. Pressure was applied by a multianvil device, based on a Walker-type module, and a 1000 ton press (both devices from the company Voggenreiter, Mainleus, Germany). The sample was compressed to 7.5 GPa for 3 h, then heated to 1100 °C for 10 min and kept there for 5 min. Afterwards, the sample was cooled down to 750 °C in 15 min, followed by quenching to room temperature after switching off the heating. Decompression occurred during a period of 9 h. The

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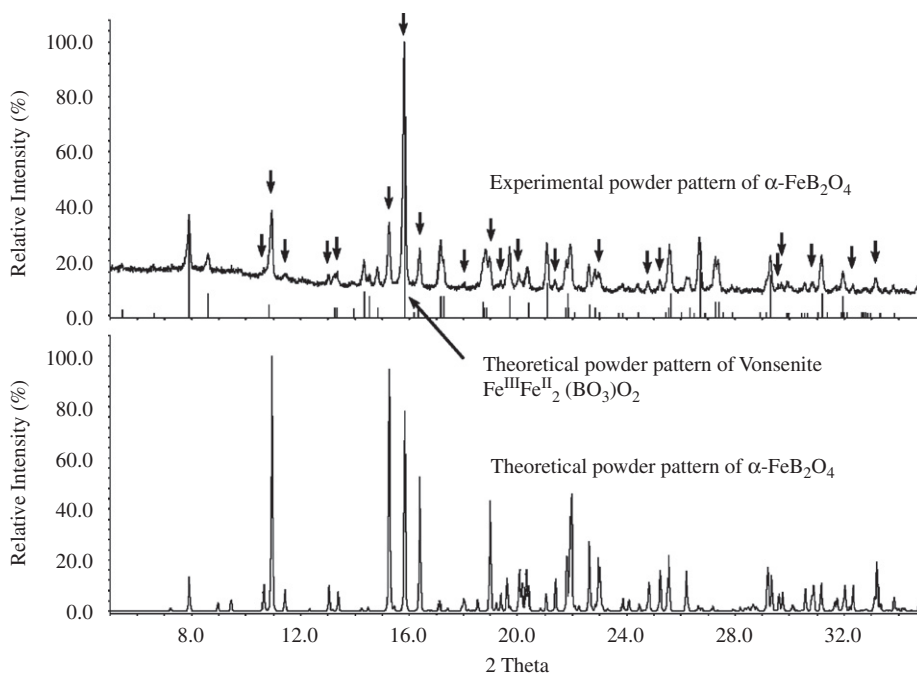


Fig. 1. Experimental powder pattern (top, black), compared with a theoretical powder pattern of Vonsenite $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)\text{O}_2$ (top, gray), and a theoretical powder pattern of $\alpha\text{-FeB}_2\text{O}_4$ (bottom, black). Arrows mark explicit reflections of $\alpha\text{-FeB}_2\text{O}_4$.

recovered experimental MgO-octahedron (pressure transmitting medium) was broken apart and the sample carefully separated from the surrounding boron nitride crucible, releasing the colorless, crystalline compound $\alpha\text{-FeB}_2\text{O}_4$, dispersed with black needles coming from the normal-pressure iron oxide borate Vonsenite $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)\text{O}_2$. All attempts to gain a pure sample of $\alpha\text{-FeB}_2\text{O}_4$ resulted in a mixture of several different phases. Fig. 1 shows a typical powder pattern of the sample (top), exhibiting $\alpha\text{-FeB}_2\text{O}_4$ and a remarkable amount of Vonsenite. The graphic displays the experimental powder pattern of the sample, compared with a theoretical powder pattern of Vonsenite $\text{Fe}^{\text{II}}\text{Fe}^{\text{III}}(\text{BO}_3)\text{O}_2$ (top) and a theoretical powder pattern of $\alpha\text{-FeB}_2\text{O}_4$ (bottom). Arrows in the experimental powder pattern indicate explicit reflections of $\alpha\text{-FeB}_2\text{O}_4$. Due to the fact that $\alpha\text{-FeB}_2\text{O}_4$ possesses iron in the oxidation state +II, the iron cations from the starting material Fe_2O_3 must be reduced from +III to +II. From our experimental experience we know about the reducing conditions in our high-pressure assembly, especially at high temperatures. We often observe metallic impurities (the corresponding metals of the oxides) at the border of the crucible and in the sample, when the temperature for the synthesis of a borate was too high. We suppose that the boron nitride of our crucible plays an important role in these reactions. Details about the reaction mechanism are still unknown.

3. Crystal structure analysis

For the crystal structure analysis, a small single crystal of $\alpha\text{-FeB}_2\text{O}_4$ was isolated by mechanical fragmentation and examined through a Buerger camera, equipped with an image plate system (Fujifilm BAS-1800) in order to establish both symmetry and suitability for an intensity data collection. The single crystal intensity data were measured at room temperature by a Stoe IPDS-I diffractometer with graphite monochromatized $\text{MoK}\alpha$ ($\lambda = 71.073$ pm) radiation. A numerical absorption correction was applied with the program Habitus [38]. Table 1 shows all relevant details of the data collection and evaluation. Structure

solution and parameter refinement (full-matrix least squares against F^2) were successfully performed, using the SHELX-97 software suite [39,40] with anisotropic atomic displacement parameters for all atoms. According to the systematic extinctions with $l \neq 2n$, $0k0$ with $k \neq 2n$, and $00l$ with $l \neq 2n$, the monoclinic space group $P2_1/c$ (no. 14) was derived. The final difference Fourier syntheses did not reveal any significant residual peaks in all refinements. The positional parameters of the refinements, anisotropic displacement parameters, interatomic distances, and interatomic angles are listed in Tables 2–5. Further information of the crystal structure is available from the Fachinformationszentrum Karlsruhe, D-76344 Eggenstein-Leopoldshafen (Germany), by quoting the Registry no. CSD-419183.

The powder diffraction pattern (Fig. 1) was obtained in transmission geometry from a flat sample of the reaction product, using a STOE STADI P powder diffractometer with monochromatized $\text{MoK}\alpha_1$ radiation. The diffraction pattern was indexed with the program ITO [41] on the basis of a monoclinic unit cell. The calculation of the lattice parameters (Table 1) was founded on least-square fits of the powder data. The correct indexing of the patterns of $\alpha\text{-FeB}_2\text{O}_4$ was confirmed by intensity calculations, taking the atomic positions from the structure refinement. The lattice parameters, determined from the powder data and single crystal data, fit well.

4. Results and discussion

Fig. 2 gives a view of the crystal structure of $\alpha\text{-FeB}_2\text{O}_4$ along [100]. The high-pressure phase is built up exclusively of corner-sharing BO_4 -tetrahedra, interconnected to condensed borate layers (Fig. 3). These layers consist of six-membered rings, forming channels along [100], in which the iron cations are arranged. Considering the orientation of the tetrahedra, building up one ring, only one type of ring with the topology UUDUDD ($U = \text{up}$, $D = \text{down}$) is found (Fig. 4). $\beta\text{-SrGa}_2\text{O}_4$ [42], the high-pressure phase $\text{CaAl}_2\text{O}_4\text{-II}$ [43,44], and CaGa_2O_4 [45] reveal the analogous orientation of tetrahedra and the same connection of

Table 1
Crystal data and structure refinement of α -FeB₂O₄

Empirical formula	FeB ₂ O ₄
Molar mass/g mol ⁻¹	141.47
Crystal system	Monoclinic
Space group	<i>P2₁/c</i>
Lattice parameters from powder data	
Radiation	MoK α_1 ($\lambda = 71.073$ pm)
<i>a</i> /pm	715.2 (2)
<i>b</i> /pm	745.8 (4)
<i>c</i> /pm	861.7 (3)
β /°	94.78 (4)
Volume/nm ³	0.4580 (3)
Single crystal diffractometer	Stoe IPDS-I
Radiation	MoK α ($\lambda = 71.073$ pm)
Single crystal data	
<i>a</i> /pm	715.2 (2)
<i>b</i> /pm	744.5 (2)
<i>c</i> /pm	862.3 (2)
β /°	94.71 (3)
Volume/nm ³	0.4576 (2)
Formula units per cell	<i>Z</i> = 8
Temperature/K	293 (2)
Calculated density/g cm ⁻³	4.107
Crystal size/mm ³	0.096 × 0.052 × 0.026
Absorption coefficient/mm ⁻¹	6.352
<i>F</i> (0 0 0)	544
θ range/°	2.7 ≤ θ ≤ 30.5
Range in <i>hkl</i>	±10, ±10, -12/10
Total no. reflections	4732
Independent reflections	1376 (<i>R</i> _{int} = 0.0293)
Reflections with <i>I</i> > 2 σ (<i>I</i>)	1060 (<i>R</i> _{σ} = 0.0291)
Data/parameters	1376/128
Absorption correction	Numerical (HABITUS [38])
Transm. ratio (min/max)	0.6218/0.7529
Goodness-of-fit (<i>F</i> ²)	0.909
Final <i>R</i> indices (<i>I</i> > 2 σ (<i>I</i>))	<i>R</i> ₁ = 0.0226 <i>wR</i> ₂ = 0.0509
<i>R</i> indices (all data)	<i>R</i> ₁ = 0.0350 <i>wR</i> ₂ = 0.0532
Extinction coefficient	0.021 (2)
Largest differ. peak, deepest hole/eÅ ⁻³	0.503/-0.621

Table 2
Atomic coordinates (*Wyckoff* site 4*e* for all atoms) and isotropic equivalent displacement parameters (*U*_{eq}/Å²) for α -FeB₂O₄ (space group: *P2₁/c*)

Atom	<i>x</i>	<i>y</i>	<i>z</i>	<i>U</i> _{eq}
Fe1	0.02841 (4)	0.22840 (4)	0.10878 (4)	0.0063 (2)
Fe2	0.47421 (4)	0.26064 (4)	0.14062 (4)	0.0076 (2)
B1	0.7007 (3)	0.1032 (3)	0.8840 (3)	0.0047 (4)
B2	0.6798 (3)	0.9036 (3)	0.1207 (3)	0.0040 (4)
B3	0.1995 (3)	0.4359 (3)	0.8603 (3)	0.0052 (4)
B4	0.8193 (3)	0.4290 (3)	0.8581 (3)	0.0044 (4)
O1	0.2320 (2)	0.2479 (2)	0.2960 (2)	0.0051 (3)
O2	0.2355 (2)	0.0583 (2)	0.0267 (2)	0.0052 (3)
O3	0.5148 (2)	0.1620 (2)	0.9236 (2)	0.0053 (3)
O4	0.0038 (2)	0.0174 (2)	0.3061 (2)	0.0069 (3)
O5	0.8327 (2)	0.2506 (2)	0.9282 (2)	0.0049 (3)
O6	0.6832 (2)	0.4344 (2)	0.2157 (2)	0.0051 (3)
O7	0.6822 (2)	0.0602 (2)	0.2218 (2)	0.0063 (3)
O8	0.2370 (2)	0.4319 (2)	0.0286 (2)	0.0061 (3)

*U*_{eq} is defined as one third of the trace of the orthogonalized *U*_{ij} tensor.

the layers. α -FeB₂O₄ is isotopic to these compounds. The orthorhombic compound BaFe₂O₄ [46] shows the same topology, but the layers are interconnected in a different way, resulting in a different crystal structure.

Table 3
Anisotropic displacement parameters (*U*_{ij}/Å²) for α -FeB₂O₄ (space group *P2₁/c*)

Atom	<i>U</i> ₁₁	<i>U</i> ₂₂	<i>U</i> ₃₃	<i>U</i> ₂₃	<i>U</i> ₁₃	<i>U</i> ₁₂
Fe1	0.0054 (2)	0.0073 (2)	0.0058 (2)	-0.0002 (2)	-0.0021 (2)	0.0009 (2)
Fe2	0.0054 (2)	0.0104 (2)	0.0069 (2)	-0.0043 (2)	-0.0005 (2)	0.00075 (9)
B1	0.005 (2)	0.0051 (9)	0.004 (2)	0.0007 (8)	-0.0003 (8)	0.0004 (7)
B2	0.003 (2)	0.0052 (9)	0.003 (2)	-0.0002 (8)	-0.0007 (8)	0.0001 (7)
B3	0.007 (2)	0.0039 (9)	0.004 (2)	0.0000 (7)	-0.0001 (8)	-0.0002 (7)
B4	0.004 (2)	0.0048 (9)	0.004 (2)	-0.0001 (7)	0.0005 (8)	0.0010 (7)
O1	0.0082 (7)	0.0038 (7)	0.0032 (8)	-0.0001 (5)	-0.0007 (6)	-0.0007 (4)
O2	0.0063 (7)	0.0045 (6)	0.0051 (8)	0.0009 (5)	0.0017 (6)	0.0014 (5)
O3	0.0032 (7)	0.0056 (6)	0.0072 (8)	-0.0019 (5)	-0.0001 (5)	-0.0002 (5)
O4	0.0041 (7)	0.0080 (6)	0.0087 (8)	-0.0026 (5)	0.0008 (5)	-0.0002 (5)
O5	0.0044 (7)	0.0048 (6)	0.0053 (7)	0.0014 (5)	-0.0009 (5)	-0.0004 (4)
O6	0.0044 (7)	0.0064 (6)	0.0044 (8)	-0.0001 (5)	-0.0002 (6)	-0.0019 (5)
O7	0.0061 (7)	0.0067 (6)	0.0057 (8)	-0.0016 (5)	-0.0010 (6)	0.0015 (5)

Table 4
Interatomic distance /pm in α -FeB₂O₄, calculated with the single-crystal lattice parameters

Fe1-O5	201.3 (2)	Fe2-O6	204.1 (2)
Fe1-O1	208.8 (2)	Fe2-O3	205.3 (2)
Fe1-O2	211.4 (2)	Fe2-O7	218.1 (2)
Fe1-O8	227.3 (2)	Fe2-O8	227.3 (2)
Fe1-O4a	229.1 (2)	Fe2-O1	227.8 (2)
Fe1-O4b	233.3 (2)	Fe2-O2	242.3 (2)
	$\varnothing = 218.5$	Fe2-O3	250.1 (2)
			$\varnothing = 225.0$
B1-O3	146.6 (3)	B3-O8	145.4 (3)
B1-O6	147.3 (3)	B3-O6	146.9 (3)
B1-O5	147.7 (3)	B3-O4	148.0 (3)
B1-O2	148.0 (3)	B3-O1	150.2 (3)
	$\varnothing = 147.4$		$\varnothing = 147.6$
B2-O7	145.5 (3)	B4-O5	145.9 (3)
B2-O1	147.7 (3)	B4-O7	147.0 (3)
B2-O2	148.0 (3)	B4-O4	148.3 (3)
B2-O3	149.5 (3)	B4-O8	150.1 (3)
	$\varnothing = 147.7$		$\varnothing = 147.8$

Table 5
Interatomic angles /° in α -FeB₂O₄, calculated with the single-crystal lattice parameters

O3-B1-O5	106.9 (2)	O1-B2-O3	102.7 (2)
O3-B1-O6	106.3 (2)	O2-B2-O3	106.4 (2)
O5-B1-O2	107.8 (2)	O7-B2-O1	110.7 (2)
O6-B1-O2	110.9 (2)	O7-B2-O2	112.0 (2)
O3-B1-O2	111.6 (2)	O1-B2-O2	112.3 (2)
O6-B1-O5	113.3 (2)	O7-B2-O3	112.3 (2)
	$\varnothing = 109.5$		$\varnothing = 109.4$
O6-B3-O4	105.4 (2)	O7-B4-O8	106.6 (2)
O4-B3-O1	105.6 (2)	O7-B4-O4	107.2 (2)
O6-B3-O1	108.8 (2)	O4-B4-O8	107.7 (2)
O8-B3-O1	109.2 (2)	O5-B4-O4	109.9 (2)
O8-B3-O6	113.2 (2)	O5-B4-O8	111.8 (2)
O8-B3-O4	114.4 (2)	O5-B4-O7	113.4 (2)
	$\varnothing = 109.4$		$\varnothing = 109.4$

Drawing a comparison to other network structures of tetrahedra, a close relationship to the new high-pressure borate CdB₂O₄ [10] can be discovered. The network structure consists also of corner-sharing BO₄-tetrahedra, which are linked to condensed layers of six-membered rings. In CdB₂O₄, these rings show a staged adjustment, in which one fourth of the rings reveal

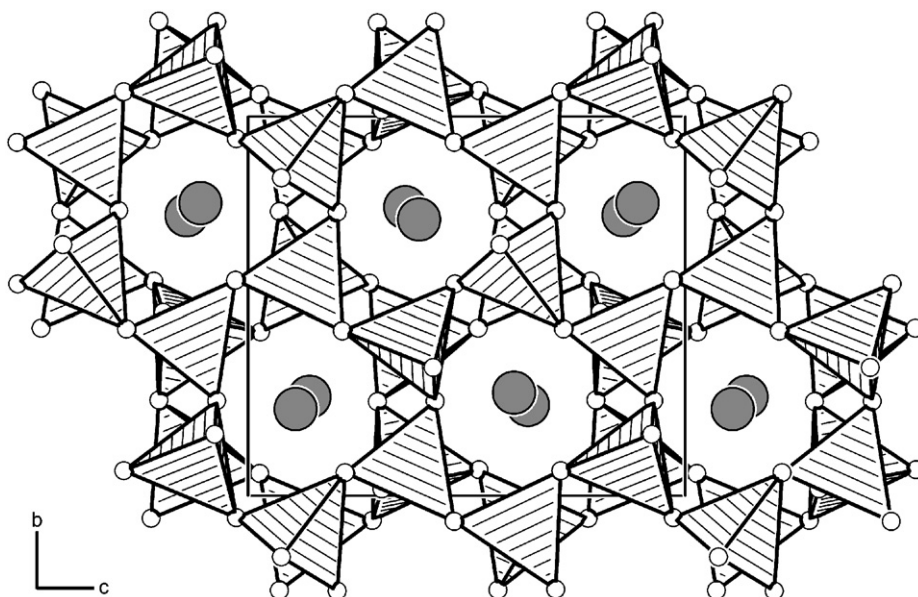


Fig. 2. Crystal structure of α -FeB₂O₄ along [100], exhibiting layers of six-membered rings of corner-sharing BO₄-tetrahedra and Fe²⁺ ions.

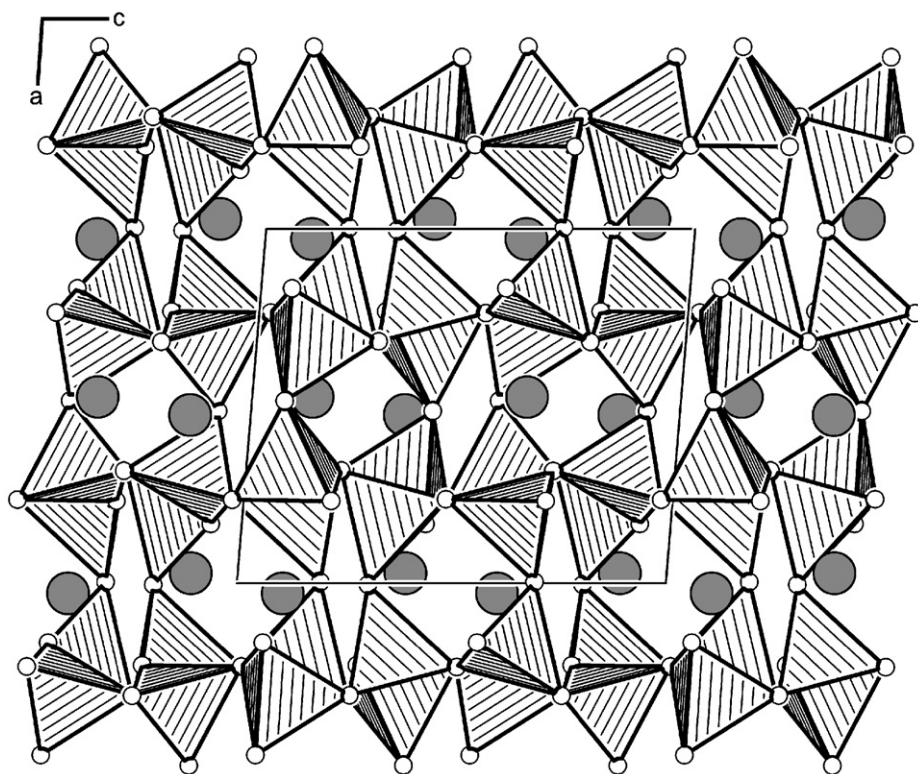


Fig. 3. View of the condensed borate layers in α -FeB₂O₄ along [010].

an UDUDUD topology and the remaining rings an UUJDDD topology (Fig. 5). In contrast, α -FeB₂O₄ exhibits only one kind of orientation (UUDUDD). So, all the mentioned compounds can be understood as stuffed derivatives of the Tridymite framework-structure.

The B–O bond lengths in α -FeB₂O₄ (Table 4) vary between 145 and 150 pm with an average B–O bond length of 146.3 pm, which tallies well to the known average value of 147.6 pm for borates [47,48]. The O–B–O angles in the four crystallographically

independent BO₄-tetrahedra range between 102.7° and 114.4° (Table 5) with a mean value of 109.4°. The Fe–O distances for the sixfold coordinated iron cations (Fe1; Fig. 6 left) change from 201 to 233 pm with a mean value of 218.5 pm. This value is slightly higher than the average Fe–O distance of sixfold coordinated iron atoms in Fe^{II}Fe^{III}(BO₄)₂ (203.8 pm) or in FeBO₃ (202.8 pm). For the sevenfold coordinated iron atoms (Fe2; Fig. 6 right), the Fe–O bond lengths vary from 204 to 250 pm with a mean value of

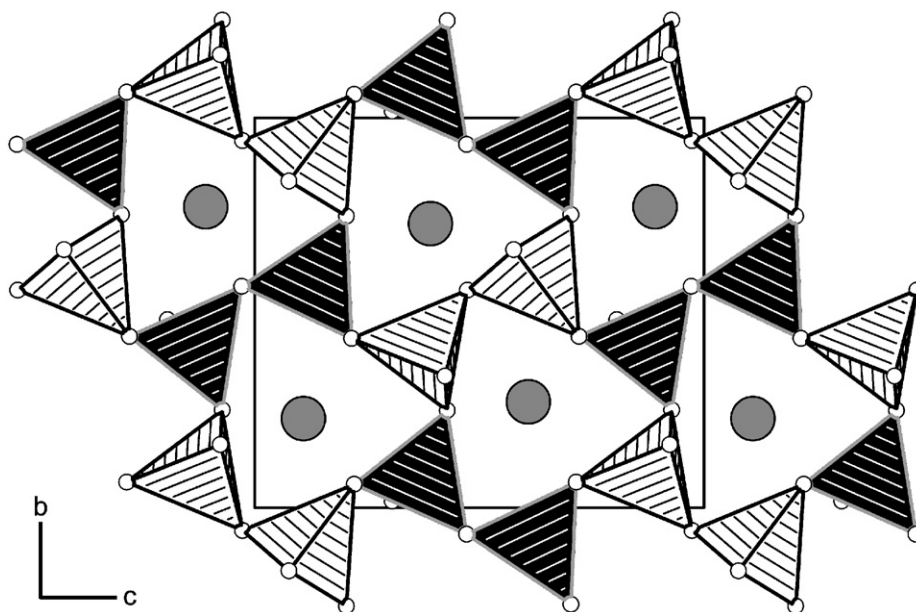


Fig. 4. Single layer of BO_4 -tetrahedra in $\alpha\text{-FeB}_2\text{O}_4$, built up from six-membered rings with the topology UUUDDD (light-shaded BO_4 -tetrahedra face upwards (U), dark-shaded tetrahedra downwards (D)) with a view along $[100]$.

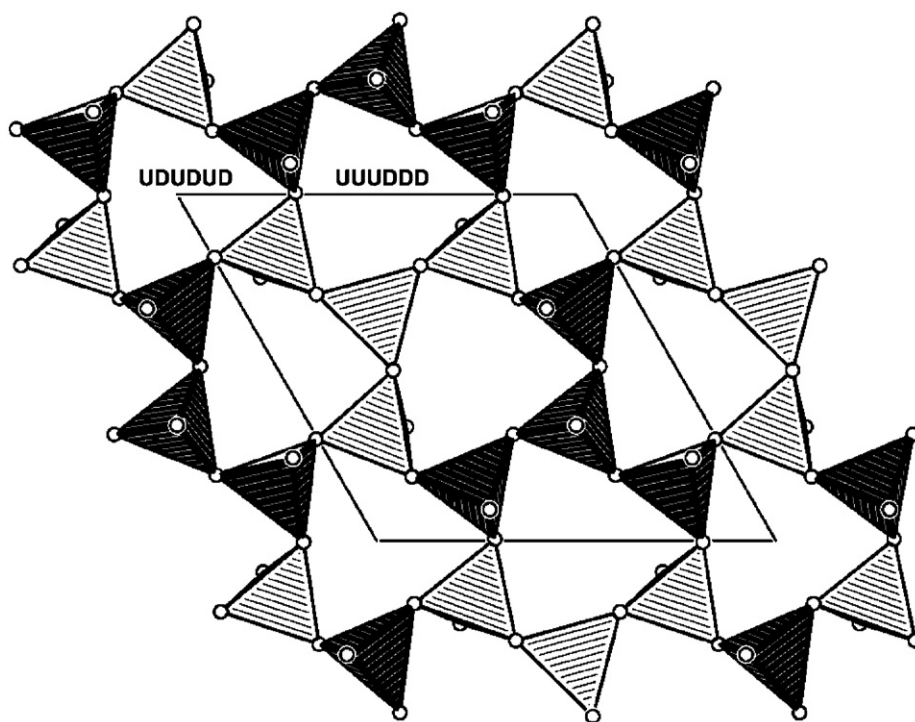


Fig. 5. Single layer of BO_4 -tetrahedra in CdB_2O_4 , built up from two different types of six-membered rings (UDUDUD, UUUDDD). White spheres represent O-atoms. Light-shaded BO_4 -polyhedra face downwards (D), dark-shaded polyhedra face upwards (U) (view along $[00\bar{1}]$).

225 pm, which is larger than the Fe–O distances for Fe1 due to the higher coordination number.

Then, we calculated bond-valence sums for $\alpha\text{-FeB}_2\text{O}_4$, supported by the bond-length/bond-strength (ΣV) and the CHARDI concept (ΣQ) (Table 6). [49–51] The formal ionic charges of the atoms, acquired by X-ray structure analysis, were in agreement within the limits of the concepts. Furthermore, we calculated the Madelung part of lattice energy (MAPLE) values [52–54] for

$\alpha\text{-FeB}_2\text{O}_4$ in order to compare them with MAPLE values of the binary components FeO (Wuestit) and the high-pressure modification $\text{B}_2\text{O}_3\text{-II}$. The reason for that is the additive potential of the MAPLE-values, which makes it possible to calculate hypothetical values for $\alpha\text{-FeB}_2\text{O}_4$, starting from binary oxides. As a result, we obtained a value of 26474 kJ/mol in comparison to 26427 kJ/mol (deviation: 0.2%), starting from the binary oxides [$1 \times \text{FeO}$ (4489 kJ/mol) + $1 \times \text{B}_2\text{O}_3\text{-II}$ (21938 kJ/mol)].

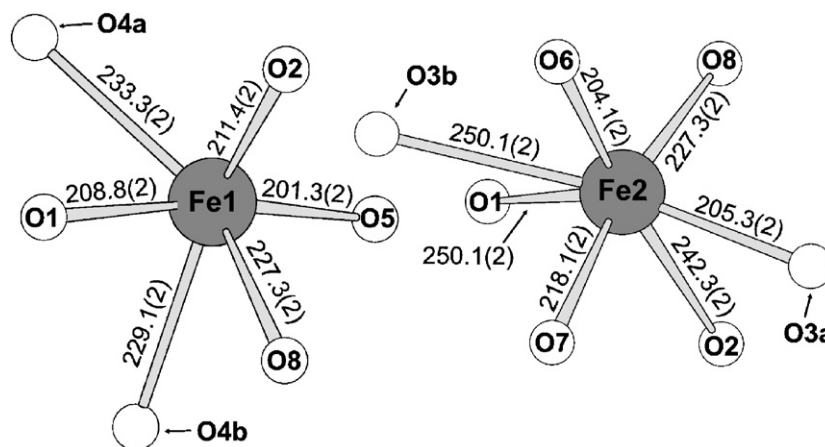


Fig. 6. Coordination spheres of the Fe^{2+} ions. Iron – oxygen distances are shown in pm.

Table 6

Charge distribution in $\alpha\text{-FeB}_2\text{O}_4$, calculated with the bond-length/bond-strength concept (ΣV) [49,50] and the CHARDI concept (ΣQ) [51]

	Fe1	Fe2	B1	B2	B3	B4		
ΣQ	1.87	1.90	3.03	3.01	3.01	3.00		
ΣV	1.99	1.99	2.96	2.98	3.02	3.05		
	O1	O2	O3	O4	O5	O6	O7	O8
ΣQ	-2.07	-2.00	-2.05	-1.90	-2.01	-1.96	-1.86	-1.97
ΣV	-2.10	-2.01	-2.02	-1.88	-2.07	-2.01	-1.93	-1.98

5. Conclusions

In this article, we described the synthesis and crystal structure of the new high-pressure phase $\alpha\text{-FeB}_2\text{O}_4$. It represents a high-pressure iron borate, isotypic to the compounds $\beta\text{-SrGa}_2\text{O}_4$ [42], $\text{CaAl}_2\text{O}_4\text{-II}$ [43,44], and CaGa_2O_4 [45], and exhibits a new composition in the ternary system Fe–B–O. This is an impressive example of the efficiency of high-pressure/high-temperature synthesis, revealing recent compositions with new structures. In the last days, we were able to synthesize a second phase in the system Fe–B–O [55]. The structural analysis of this compound exhibited the same composition but a different structure. The structure of this new iron borate, designated now as $\beta\text{-FeB}_2\text{O}_4$, is isotypic to HP- NiB_2O_4 [17].

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